



Swift®therm 2190 Data Sheet

Automobile Materials Hot Melt Adhesive

Material Description

Swift®therm 2190 is a 100% solids, single-component non - reactive hot melt adhesive. It works well at bonding various PP plastic, wood, other substrates .the adhesive has the following properties:

- Thermal and solvent resistance
- Good low-temperature flexibility
- Excellent abrasion resistance
- High modulus/high impact strength

Features & Benefits

- Very high strength in open state
- 1 min open time in thin film
- Excellent heat stability

Note

The values noted in this data sheet are typical properties only and are not intended to be used as material specifications.

For assistance in writing a material specification please contact H.B. Fuller for future details

Typical Uncured Properties

Property	Value
Color	Light yellow
Viscosity(cps@170°C)	25000-35000
Open time	30-90 s
Specific Gravity	0.94
Application temperature	170-190 °C

Preparation for Material Usage

1. Thawing to temperature (180-200°C) before using.
2. store immediately at temperature not up to 40°C.

Contact H.B. Fuller technical support for additional material handling recommendations.

Storage & Shelf Life

Swift®therm 2190 is supplied according to standard. Shelf life is 6 - 9 months from date of manufacture.

Health & Safety Precautions

Please see the Material Safety Data Sheet (MSDS) for proper handling and disposal instructions.

Our Focus is Clear. Perfecting Adhesives.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

IMPORTANT: The information, specifications, procedures and recommendations herein (together "information") are based on our experience and we believe these to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

North America
+888-HBFULLER
+888-423-8553

inquiry@hbfuller.com
www.hbfuller.com

