

HM5113

Hotmelt adhesive for bonding

HM5113 is hotmelt adhesives with 100% solid systems containing no solvent. This hotmelt has low viscosity, easy to spray and provides excellent comprehensive performance.

FEATURES

- Low viscosity, easy to spray
- Excellent comprehensive performance
- Comply with Indirect Food Additive Regulation 21 CFR 175.105 "Adhesives"

TYPICAL PROPERTIES

Properties	HM5113
Base	Thermoplastic elastomer
Color	Yellow
Form	Solid block
Softening Point, °C	80-90
Viscosity, 180°C, cps	1000-2000

DIRECTION OF USE

1. Operation Temperature : 150-180°C.
2. Application method: Hotmelt glue gun, spray, roller
3. It's recommended to use melting machine with precise temperature control function. Add adhesive to the tank in small quantities with high frequency, avoid overflow and aging of the adhesive, avoid causing tank temperature to drop too quickly.
4. All surfaces should be clean and free of loose elements.
5. Do not mix this adhesive with other adhesives or add solvents.
6. Do not touch the molten adhesive.
7. It is recommended to operate in a well-ventilated environment.

PACKAGING, STORAGE AND SHELF LIFE

Packaging:

20 kg carton package

Storage:

This product should be store in a cool and dry place, away from direct sunlight and high temperature.

Shelf life:

2 years in original packaging at recommended storage condition.

CAUTION

Some findings indicate a lack of potential for carcinogenicity with the compositions of this product by long term recurrent application to the skin. However, contact with skin is likely to produce mild transient reddening. It is important to remove adhesive from skin with soap and water thoroughly. DO NOT use solvents for cleaning hands. This resin is of moderate acute toxicity by swallowing. If swallowed, call a physician. Avoid contact with eyes. In case of contact, flush with water for at least 15 minutes and get medical attention immediately. For specific information on this product, consult the Material Safety Data Sheet.

The data contained in this bulletin is provided only as a guide for evaluation/consideration. These material characteristics are typical properties that are based on a limited number of samples tested in the laboratory. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any product or method. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide.