

# VieTape SI3605

## POLYIMIDE TAPE

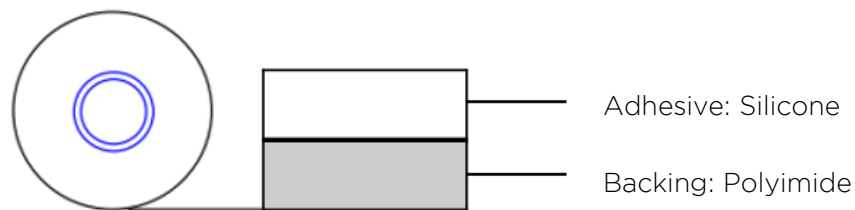
### DESCRIPTION

Vietape SI3605 is a polyimide tape with silicone adhesive used for PCB solder masking and other high temperature applications.

### APPLICATIONS

- o Protection of gold fingers of printed circuit boards during soldering process
- o Release surface in fabrication of parts cured at elevated temperatures.
- o General electrical purpose and manual wiring harness

### STRUCTURE



### PERFORMANCE

Item	Parameter
Adhesive	Silicone
Backing	Polyimide Film
Color	Amber
Standard Roll Length	33 m (custom size are available upon request)
Adhesion peel 180°	5.5N/25mm
Tensile Strength at Break	230N/25mm
Elongation at Break	50%
Backing Thickness	0.05 mm
Adhesive Thickness	0.03mm
Total Tape Thickness	0.08 mm
Temperature Use Range	-70° to 280°C
Dielectric Strength	9000 volts
Flame Retardant	Meet UL510

Issue date: September 2022

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### DIRECTION OF USE

Temperatures between 21 and 30°C are ideal for application.

For greater substrate contact, pressure-sensitive adhesives use viscous flow. Better adhesive contact is created by applying firm application pressure, which also strengthens the bond. For operation at low temperatures, this is particularly crucial.

The bonding surfaces must be thoroughly united, clean, and dry in order to achieve the best adhesion. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane. Please take the appropriate precautions to handle solvents safely.

### SHELF LIFE

12 months from date of manufacture when stored at 10 - 30°C and 0 - 75% relative humidity.

The optimal storage conditions are 22°C and 50% relative humidity.

The above values are sample observed values, we do not guarantee the actual performance due to the different of application method, bonding design, bonding substrate.. We highly recommend customer to test in the real part

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