



### Ipacoll™ 2816

*(New product – Temporary Information)*

**Type of Adhesive** Waterbased adhesive for tobacco industry filter tow anchoring application.

**Product Benefits** Excellent coating performance on more difficult to stick porous papers with clean machinability.

**Typical Applications** Filter inner gluing contact nozzle applicators.

**Suitable substrates** All common standard and porous plug wrap qualities.

#### Typical Properties

Property	Value
Colour	white
Film	elastic
pH	approx. 5
Solids content	approx. 37%
Density at 20°C	approx. 1.05 g/cm <sup>3</sup>
Viscosity (Brookfield RV–Type: Sp3; 20 rpm; at 20°C)	approx. 3 000 mPa.s
Shelf life	6 months



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## TECHNICAL DATA SHEET

**Application Instructions**      Application method: standard contact nozzle.  
Adhesive temperature should be between +15°C and +25°C before use.

Check adhesive expiry date.

To avoid contamination keep containers closed during use.

**Cleaning Instructions**      Whenever possible adhesive residues should be washed off with warm water before it dries.

**Typical Packaging**              Please contact your local Sales Office for available packaging options.

**Storage Conditions**            In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above 15°C and below 25°C.

**Disposal Advice**                Please refer to the MSDS for disposal instructions.

**Safety Advice**                  Please refer to the MSDS for safety advice.

### Our Focus is Clear. Perfecting Adhesives.

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**H.B. Fuller Company**

info-europe@hbfuller.com  
www.hbfuller.com/  
eimea/contact-us