



Webcrete® 98

PREMIUM, FAST-SETTING, POLYMER-MODIFIED, PORTLAND CEMENT PATCH

KEY FEATURES

- Excellent for skim-coating, patching and leveling
- Walk on after 45 minutes
- High strength embossing leveler

DESCRIPTION

Bostik Webcrete® 98 is a premium, fast-setting, specially formulated polymer-modified, Portland cement patch that is to be mixed with water only. Bostik Webcrete® 98 is designed for interior use on floors and walls. It can be used to skim coat or featheredge up to 1/2" deep in one application. Floor covering can be installed after just one hour from application. Bostik Webcrete® 98 is extremely flexible and resilient for use to patch and smooth floors prior to the installation of ceramic tile, carpet, resilient and wood flooring. When used as an embossing floor leveler, there is no need to mix Bostik Webcrete® 98 with a latex additive. Bostik Webcrete® 98 contains Bostik Blockade® Anti-Microbial Protection.

ULTIMATE VERSATILITY

Webcrete® 98 bonds to porous and non-porous substrates. It is crack resistant and will not shrink, making it a superior choice for structurally sound, exterior grade plywood (interior/dry use only), properly prepared concrete, cementitious backer board, and existing, well-bonded vinyl/VCT or ceramic tile. Webcrete® 98 can also be used over cutback adhesive residue (scrape to stain). There is no need for post sanding or grinding prior to the application of Bostik flooring adhesives.

DIRECTIONS FOR USE

Read and understand technical and safety data sheets completely before beginning installation. Follow industry standards and recommendations for subfloor moisture content, design, layout and application. Refer to www.bostik.com/us for the most recent product information and safety data sheet prior to installation.

SURFACE PREPARATION

Surfaces must be structurally sound, clean and free of dust, dirt, paint, soap film, adhesive residue, grease, curing compounds and other foreign material that could inhibit bonding. For best results, material and surface should be above 45°F (7°C).

NOTE: It is the user's responsibility to determine the condition and suitability of all surfaces before application.



MIXING

Add 25 lbs. of Bostik Webcrete® 98 to 3/4 quarts of clean, cool, potable water. **DO NOT OVER WATER.** Do not mix more material than can be used in 10 to 20 minutes. The material may be re-mixed; do not retemper by adding more liquid. The pot life of the material is dramatically affected by jobsite conditions, the powder/liquid mix ratio, and temperature of the jobsite and materials (i.e. cold materials, jobsite, and mixing water will extend the pot life).

TYPICAL PHYSICAL PROPERTIES

Working Time	20-35 minutes
Pot Life	25-35 minutes
Final Set	55-65 minutes
Cure Time	Final cure is 28 days. Do not allow traffic over floor for 45 minutes from installation

COVERAGE (FT²)

Thickness	5 lbs.	25 lbs.	40 lbs.
1/8"	5-7	25-35	40-56
Skim Coat	125-150	625-750	1000-1200
Emboss Leveler	250-300	1250-1500	2000-4000

*Coverage rates are approximate and actual coverage will vary based on application technique, waste, and/or other jobsite conditions.

APPLICATION

With the trowel held at a 45° angle, work patch into surface filling all broken areas, depressions and cracks in the substrate; “Key in” but do not over trowel.

Application over plywood: Please refer to the proper flooring industry and APA standards for plywood subfloor installation and preparation. Clean and rough-sand the plywood. Due to the limitations of plywood as a substrate, it is not intended for use in exterior, wet interior, or applications subject to heavy/commercial traffic.

Application over existing cutback adhesive residue: Cutback adhesive must be dry. Thoroughly scrape the cutback adhesive residue from the floor to remove any loose pieces of material prior to installing Bostik Webcrete® 98.

Application over existing vinyl/VCT flooring as an embossing leveler and cutback (dry only): Vinyl/VCT must be clean and well bonded to the substrate. Remove any loose pieces of vinyl/VCT flooring. Roughen new surfaces or smooth flooring, or flooring with urethane wear layers.

Do not apply over cushion-backed or perimeter bonded sheet vinyl. The installation must be thoroughly rinsed and dried. Use the flat side of a trowel held at a 45° angle to spread a thin layer of Bostik Webcrete® 98 over the embossed floor covering. Avoid thick or heavy applications. An embossing leveler need only be thick enough to fill in the depressions of the floor covering. Make sure coverage is smooth and uniform; avoid over-troweling. A second application may be required on deeply embossed floors. Do not apply over cushion backed or perimeter bonded sheet vinyl.

CAUTION: Some flooring and cutback adhesive may contain asbestos. Follow all Federal, state and local guidelines for proper removal. Refer to the Resilient Floor Covering Institute’s “Recommended Work Practices for the Removal of Resilient Floor Coverings.”

Application over existing ceramic tile: Ensure that the ceramic tile is clean and well bonded to the substrate. Mechanical abrasion with a Carborundum disk is required, followed by a clean water wash. The installation must be thoroughly rinsed and dry prior to applying Bostik Webcrete® 98.

CLEAN UP

Wash tools immediately with water.

LIMITATIONS

- The use of solvent-based sheet flooring adhesive over Bostik Webcrete® 98 is not recommended; please refer to the applicable Bostik solvent-free adhesive.
- For areas larger than 4 ft² with a consistent 1/2" depression, the use of a Bostik Self Leveling Underlayment is recommended.
- This product is not designed as a wear surface; an appropriate floor covering must be installed before it is open to normal traffic.
- Cutback adhesive must be fully removed prior to installing solid wood flooring.
- When installing hardwood flooring, a 3 to 4 hour drying time of Bostik Webcrete® 98 may be required.

PACKAGING

25 lb. bag

DANGER

CORROSIVE, CAUSES BURNS. IRRITATING TO EYES, SKIN AND RESPIRATORY TRACT. MAY CAUSE CANCER. Do not breathe dust. Do not get in eyes, on skin or on clothing. Do not swallow. Handle with care. Use only in a well-ventilated area or wear a mask. Wear protective clothing including gloves during handling. Wash thoroughly after handling. Do not reuse bag.

KEEP OUT OF REACH OF CHILDREN

FIRST AID TREATMENT

Contains Portland Cement, Gypsum and Quartz Silica. If in eyes or on skin, rinse with water for at least 15 minutes. If on clothes, remove clothing. If breathed in, move person to fresh air. If swallowed, call a Poison Control Center or doctor immediately. Do not induce vomiting.

SEE SAFETY DATA SHEET

CHEMICAL EMERGENCY: 800-424-9300 (USA), 703-527-3887 (International)

MEDICAL EMERGENCY: 866-767-5089

STORAGE AND SHELF LIFE

Re-Seal partially used container: close container tightly and store unused powder in a cool, dry place. Shelf life is one year from date of manufacture.

VOC

0 g/L (as calculated per SCAQMD 1168).

LIMITED WARRANTY

Limited Warranty found at www.bostik.com/us. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. UNLESS OTHERWISE STATED IN THE LIMITED WARRANTY, THE SOLE REMEDY FOR BREACH OF WARRANTY IS REPLACEMENT OF THE PRODUCT OR REFUND OF THE BUYER'S PURCHASE PRICE. BOSTIK DISCLAIMS ANY LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES TO THE MAXIMUM EXTENT ALLOWED BY LAW. DISCLAIMERS OF IMPLIED WARRANTIES MAY NOT BE APPLICABLE TO CERTAIN CLASSES OF BUYERS AND SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU. It is the buyer's obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

BOSTIK HOTLINE

Smart help
1-800-726-7845

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