



# Thermogrip® 406095

## HOT MELT ADHESIVE

### KEY FEATURES

- Long open time
- Excellent adhesion to olefin substrates
- Low application temperature

### DESCRIPTION

Thermogrip® 406095 is a hot melt adhesive designed for simple lamination applications, such as filter edge banding and fabric bonding. Because this product offers a broad viscosity range, it can be tailored to fit your specific adhesive application methods, increasing process flexibility and operational efficiencies. It can be either roll coated, slot die or bead applied.

### PACKAGING

For packaging options please call your Bostik sales or technical representative.

### SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F (25°C) or below. Storage temperature should not exceed 104°F (40°C.)

### STORAGE & HANDLING

Wear safety gloves and goggles when handling molten adhesive to minimize the risk of burns.

### COUNTRY OF MANUFACTURE

United States

### CLEANUP PROCEDURE

Mineral oil or paraffin wax are recommended for cleanup but should not be used at temperatures that exceed the flash point as stated on the SDS. This procedure should be followed by a thorough purge with the adhesive.



### TYPICAL PHYSICAL PROPERTIES

Description	Results
Thermosel Viscosity (Brookfield - ASTM D3236)	21,560 cP @ 300°F (149°C) 14,350 cP @ 325°F (163°C) 10,060 cP @ 350°F (177°C) 7,425 cP @ 375°F (191°C)
Density	0.96 g/cc @ 77°F (25°C)
Softening Point (Ring and Ball Herzog - ASTM E28)	251°F (122°C)
Suggested Running Temperature	325 - 350°F

### HEALTH & SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.

## LIMITED WARRANTY

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**BOSTIK HOTLINE**

**Smart help**  
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