



Clean Melt® PHC7005

Type of Adhesive	Hot Melt Adhesive
Product Benefits	This is a general purpose product with a low application temperature of 275° F. It has a moderate speed of set.
Typical Applications	Case and carton packaging applications
Suitable Substrates	Virgin and/or recycled corrugated and a variety of coated/uncoated carton stock

Typical Properties

Property	Value
APPLICATION TEMPERATURE	275 deg. F
COLOR	OFF-WHITE
COLOR GARDNER INDEX	6
ODOR	NEUTRAL
SHELF LIFE	1 year
SOFTENING POINT (METTLER)	171 deg. F
SPECIFIC GRAVITY	0.977
SPEED OF SET, RELATIVE	MEDIUM
STATIC ADHESION FAILURE TEST TEMPERATURE (100G OVEN PEEL)	124 deg. F
STATIC ADHESION FAILURE TEST TEMPERATURE (500G OVEN SHEAR)	155 deg. F
VISCOSITY (@ 250F)	1,411 cP
VISCOSITY (@ 275F)	869 cP
VISCOSITY (@ 300F)	611 cP

Application Instructions	Application temp: See table above.
Cleaning Instructions	Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
Typical Packaging	Please contact your local Sales Office for available packaging options.



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TECHNICAL DATA SHEET

Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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