



Advantra® PHC9250

Type of Adhesive

Hot Melt Adhesive

Product Benefits

Low Density for increased mileage.
Aggressive bonding for reduced downtime.
Precise application for reduced stringing.
High thermal stability for viscosity stability and char elimination.
Wide service temperature range for great performance.
Smoke and odor free for a better working environment

Typical Applications

Blast freezer to -40F to most common applications Case & Carton, Tray, Bliss Box

Suitable Substrates

Uncoated and lightly coated board

Typical Properties

Property	Value
APPLICATION TEMPERATURE	350 deg. F
COLOR GARDNER INDEX	1
SHELF LIFE	365 day
SOFTENING POINT	221 deg. F
SPEED OF SET, RELATIVE	FAST
VISCOSITY (@ 250 F)	4,400 cP
VISCOSITY (@ 300 F)	1,820 cP
VISCOSITY (@ 350 F)	1,075 cP
VISCOSITY (@ 400 F)	500 cP

Application Instructions

Application temp: See table above.

Suggested application methods include roll coating and extrusion..

Cleaning Instructions

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

Typical Packaging

Please contact your local Sales Office for available packaging options.



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TECHNICAL DATA SHEET

Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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