

Advanced Materials

Arathane[®] CW 5631

100 pbw

Arathane[®] HY 5610

25 pbw

**Thermal Class F casting and impregnating system for high temperature applications
Processing and curing at room temperature.**

Application

Transformers, filters, capacitors etc.
Electrical devices working in potentially explosive environment

Processing Methods

Casting / Impregnating.
Manually or with automatic mixing and dosing equipment.

Key Properties

High thermal endurance.
Excellent flow properties.
Good thermal conductivity.
Non abrasive casting system.
Good thermal shock resistance.
Flammability: UL 94 V-0 (6 mm).

Product Data (Guideline Values)

Arathane® CW 5631

Polyol, containing mineral filler

Viscosity at 25°C	ISO 3219	mPa*s	3400 – 5100*
Specific Gravity at 25°C	ISO 1675	g/cm ³	1.48
As supplied form	Black liquid*		

Arathane® HY 5610

Isocyanate

Viscosity at 25°C	PU / VIS-1	mPa*s	80 – 120*
Specific Gravity at 25°C	ISO 1675	g/cm ³	1.23
As supplied form	Brown liquid.		

*Specified range

Processing Data (Guideline Values)

Mix Ratio

		Parts by weight	Parts by volume
CW 5631	Polyol	100	100
HY 5610	Isocyanate	25	30

Gel Time, Viscosity and Curing

Mix Viscosity at 25°C	CW 5631 / HY 5610	Rheomat	mPa*s	3000
Gel time at 25°C	CW 5631 / HY 5610	Gelnorm	min	60
Pot life (Time to reach 5000 mPa*s)	CW 5631 / HY 5610	Rheomat	min	14
Minimum Curing Cycle	24 hours at RT or 6 hours at 80°C			

Processing and Storage (Guideline Values)

Preparation

CW 5631 contains fillers, which tend to settle over time. It is therefore recommended to carefully homogenize the complete contents of the container before use.

In the storage vessels of the production equipment, the pre-filled products should be stirred up from time to time to avoid sedimentation and irregular metering.

Mixing

The casting mix is best prepared by heating the resin up to 40 – 50 °C before stirring in the hardener.

Brief degassing of the mix under 5 – 10 mbar vacuum improves the mixture homogeneity and enhances the dielectric properties of the castings.

Curing

To determine whether cross-linking has been carried to completion and the final properties are optimal, it is necessary to carry out relevant measurements on the actual object or to measure the glass transition temperature. Different gel and cure cycles in the customer's manufacturing process could lead to a different degree of cross-linking and thus a different glass transition temperature.

Storage Conditions

Store the components in a dry place at RT, in tightly sealed original containers. Under these conditions, the shelf life will correspond to the expiry date stated on the label. After this date, the product may be processed only after reanalysis. Partly emptied containers should be tightly closed immediately after use.

HY 5610 must be protected from moisture. Storage tanks should be blanketed with dry air or nitrogen. Storage at temperatures above 50°C is not recommended, since this can lead to the formation of insoluble solids and also the viscosity build-up increases on extended storage. Storage at low temperature is not recommended because it may lead to some crystallisation. Crystallised material must be melted out immediately by short time heating.

For information on waste disposal and hazardous products of decomposition in the event of a fire, refer to the Material Safety Data Sheets (MSDS) for these particular products.

Mechanical and Physical Properties (Guideline Values)

Determined on standard test specimen at 23°C. Cured for 24h/RT + 6h/80°C

Glass transition temperature	ISO 6721	°C		47
Shear modulus G'	ISO 6721	MPa		1260
Max. service temperature	IEC 60085			Class F
Temperature index TI	IEC 60216	°C		159
Tensile modulus	ISO 527	MPa		2100
Tensile strength	ISO 527	MPa		30
Elongation at break	ISO 527	%		6
Flexural Modulus	ISO 178	MPa		2300
Flexural Strength	ISO 178	MPa		53
Thermal linear coefficient	ISO 11359-2			
Alpha 1		ppm/K		70
Alpha 2				135
Thermal conductivity	ISO 8894-1	W/mK		0.6
Hardness	DIN 53505	Shore D		80
Glow-wire test (850°C)	IEC 60695-2-11		VDE 0471	passed
Flammability	UL 94			V-0 (6 mm)
	ISO 1210			passed
Test of fire reaction	NF F 16-102		Classification	I3/F1 (≥ 19mm)
Water absorption	ISO 62/80			
1 day at 23°C		% by wt.		0.1
10 days at 23°C				0.28
30 min at 100°C				0.3

Electrical Properties (Guideline Values)

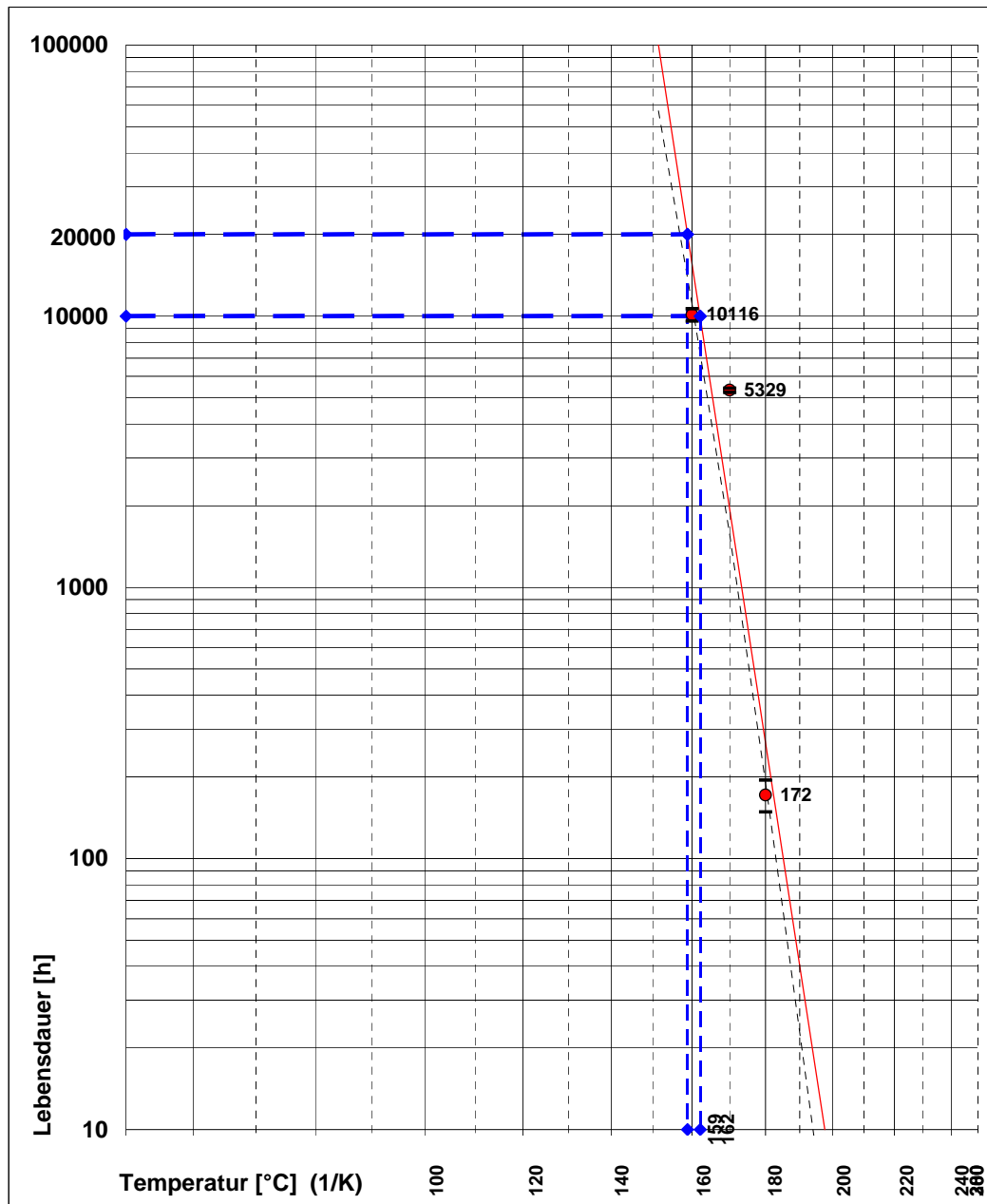
Determined on standard test specimen at 23°C. Cured for 24h/RT + 6h/80°C

Dielectric strength (2 mm specimen)	IEC 60243-1	kV/mm		29
Dielectric strength; 4 kV @ 140 °C	EN 50 028	sec		> 300; passed
Dielectric loss factor (tan δ, 50Hz, 25°C)	IEC 60250	%		3
Dielectric constant (εr, 50Hz, 25°C)	IEC 60250			4.5
Volume resistivity (ρ, 25°C)	IEC 60093	Ω cm		7 x 10 ¹⁴
Tracking resistance	IEC 60112	grade		CTI > 600 <1
Electrolytic corrosion	IEC 60426	grade		A/1

Thermal Endurance Profile IEC 60216 (Guideline Values)

System tested: CW 5631 / HY 5610

Investigated Property:	Flexural strength (ISO 178)
Selected end point:	50% of initial value (60.9 Mpa)
T I g :	159 159 / 165 (164.14)
H I C g :	3
Statistical test variables:	CHI ² = 22.60
	F= 1904.17
----- :	Lower 95% confidence curve / TC: 157°C
Comments:	160°C extrapolated up to 400 days



Legal Notice

Huntsman Advanced Materials

(Switzerland) GmbH
Klybeckstrasse 200
4057 Basel
Switzerland

Tel: +41 (0)61 299 11 11
Fax: +41 (0)61 299 11 12

www.huntsman.com/advanced_materials
Email:
advanced_materials@huntsman.com



Huntsman Advanced Materials warrants only that its products meet the specifications agreed with the user. Typical properties, where stated, are to be considered as representative of current production and should not be treated as specifications.

The manufacture of materials is the subject of granted patents and patent applications; freedom to operate patented processes is not implied by this publication.

While all the information and recommendations in this publication are, to the best of Huntsman Advanced Material's knowledge, information and belief, accurate at the date of publication, **nothing herein is to be construed as a warranty, whether express or implied, including but without limitation, as to merchantability or fitness for a particular purpose. In all cases, it is the responsibility of the user to determine the applicability of such information and recommendations and the suitability of any product for its own particular purpose.**

The behaviour of the products referred to in this publication in manufacturing processes and their suitability in any given end-use environment are dependent upon various conditions such as chemical compatibility, temperature, and other variables, which are not known to Huntsman Advanced Materials. It is the responsibility of the user to evaluate the manufacturing circumstances and the final product under actual end-use requirements and to adequately advise and warn purchasers and users thereof.

Products may be toxic and require special precautions in handling. The user should obtain Safety Data Sheets from Huntsman Advanced Materials containing detailed information on toxicity, together with proper shipping, handling and storage procedures, and should comply with all applicable safety and environmental standards.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent on manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

Except where explicitly agreed otherwise, the sale of products referred to in this publication is subject to the general terms and conditions of sale of Huntsman Advanced Materials LLC or of its affiliated companies including without limitation, Huntsman Advanced Materials (Europe) BVBA, Huntsman Advanced Materials Americas Inc., and Huntsman Advanced Materials (Hong Kong) Ltd.

Huntsman Advanced Materials is an international business unit of Huntsman Corporation. Huntsman Advanced Materials trades through Huntsman affiliated companies in different countries including but not limited to Huntsman Advanced Materials LLC in the USA and Huntsman Advanced Materials (Europe) BVBA in Europe.

Aradur and Araldite are registered trademarks of Huntsman Corporation or an affiliate thereof.

Copyright © 2010 Huntsman Corporation or an affiliate thereof. All rights reserved.