EVERWIDE
Everwide Chemical Co., Ltd.
http://www.everwide.com.tw
No. 36 Dougong 6th Rd., Douliu City
Yunlin County 64069, Taiwan
Tel:(886) 5-5574717
E-Mail:service@everwide.com.tw

Technical Data Sheet

GN 156

Photo-Curing Adhesive for Common Plastic Bonding

Product Description

GN156 is a photo-curing adhesive designed for common plastic (including ABS, HIPS, PS, PC, PVC, and acrylic) bonding. The viscosity of this product is extremly low while the permeability is excellent. This resin is colorless and transparent in thin film bonding. Under either UV or visible lights, this adhesive is able to cure rapidly and demonstrates excellent adhesion strength. In many applications, cured product shows a significantly better adhesion strength than original materials, such as anti-ultraviolet acrylic and PC surfaces. Through the excellent performance, this resin proves itself to be a considerably reliable photo-curing adhesive.

Features

1. This product has high permeability, good toughness, shock resistance, and thermal shock resistance.
2. This resin is able to react with plastics and exhibit high adhesion strength.
3. This product is an excellent solution to problems of bonding plastics in various applications.
4. This product complies to the 2011/65/EU RoHS regulations.

Typical Uncured Properties

	GN156
Appearance	Liquid
Color	Colorless
Viscosity 25°C, S21 100rpm, cps	5~15
Refractive Index n_D	1.4769
Solid Content, %	0
Heavy Metal Content, %	0

Typical Curing Properties*

Recommended Wavelength, nm	310~365
Minimum Light Intensity, mW/cm^2	> 50
Minimum Light Energy, mJ/cm^2	1,000~2,000

*Avoid the resin exposure to direct light.

Direction of Use

1. Clean the contact surface until it is free of dirt, grease or mold release. Generally, a simple solvent wipe is sufficient.
2. Real curing time depends on various fators, such as part geometry, materials to be bonded, bondline thickness and efficiency of the UV light. Confirm the real curing time and conditions with actual production parts and equipment.
3. Please standardize the UV lamp intensity and illumination. Over-exposure will not affect the product quality; however, under-exposure will severely change the resin properties. When under-exposure, the resin may have lower reaction rate and may not pass the envrionmental test experiments.
4. This product may cause skin irritation to sensitive personnel.

Typical Cured Properties

Glass Transition Temp.(MDSC), °C	-10
Durometer Hardness, Shore D	64
Elongation, %	228
Working Temperature Range, °C	-40~100

Mechanical Test

Specimen Material: PMMA / PMMA
Size:Length76.2mm X Width 25.4mm X Thickness 2mm
Test area is~1 cm^2

Item	Specimen cm^2	Maximum Strength kgf	Bonding Strength kgf/cm^2	Description of Material Failure
GN156	0.86	79.90	92.61	Substrate Failure
GN156	0.84	39.14	46.61	Cohesive Failure
GN156	0.88	36.59	41.40	Substrate Failure
GN156	0.74	42.11	57.17	Substrate Failure
Average Value	0.83	49.44	59.45	

Storage and Shelf Life

This product should avoid any direct light exposure. Replace the lid immediately after use to prevent possible light exposure. This product has a one year minimum shelf life when stored under shades, room temperature (14~34°C), and in sealed containers.

Caution

Some findings indicate a lack of potential for carcinogenicity with the compositions of this product by long term recurrent application to the skin. However, direct contact with the skin is likely to produce mild transient reddening and allergic reaction. If contacted directly, remove the adhesive from skin with soap and water thoroughly. DO NOT use solvents for cleaning hands. This product is of moderate acute toxicity by swallowing. If swallowed, contact the hospital immediately. Avoid any contact with eyes. In case of contact, flush with water for at least 15 minutes and get medical attention immediately. For specific information on this product, consult the Material Safety Data Sheet.